

Now Eurocopter

Work Order ID 93955

November-28-12 7:34:43 AM

93955

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Item ID: D350-615-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Ground Handling Wheel Modification

Start Date: 11/28/12 Start Qty: 5.00 *5*

Cust Item ID:

Required Date: 11/28/12 Req'd Qty: 5.00 *5*

Customer:

Reference:

Approvals: Process Plan: mk Date: 12-12-10 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<u>Draw Nbr</u>	<u>Revision Nbr</u>								
D350-615-041	B								
100		0.00							
100		0.00							
DC									
Document Control	Memo								
	Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box)								
	as per PPP D350-615-041 CHG003								
110		0.00							
110		0.00							
Small Fab									
Small Fab									
	Pick kit								
	Memo								
	Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage								
	one thread on three 5/16-18-015C bolts***								
120		0.00							
120		0.00							
QC									
Quality Control	Memo								
	QC5- Inspect part completeness to step on W/O								

S JG MLS 12-12-12 (3)

5 5x 12/12/10 12/12/10

(5) 12-12-10 (DAS 09 2-89)

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Item ID: D350-615-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Ground Handling Wheel Modification
 Start Date: 11/28/12 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 11/28/12 Req'd Qty: 5.00 ***5*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00				S			
140 *140* Packaging Packaging	Memo Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location: <u>KG 64</u> PPP Rev: _____	0.00 0.00				(S)	SK	12/12/17	DAS 15 20 99
150 *150* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							12/12/17

MF
12-12-17

Picklist-Print

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Work Order ID: 93955

Parent Item: D350-615-041

Start Date: 11/28/12

Required Date: 11/28/12

Parent Item Name: Ground Handling Wheel Modification

Start Qty: 5.00

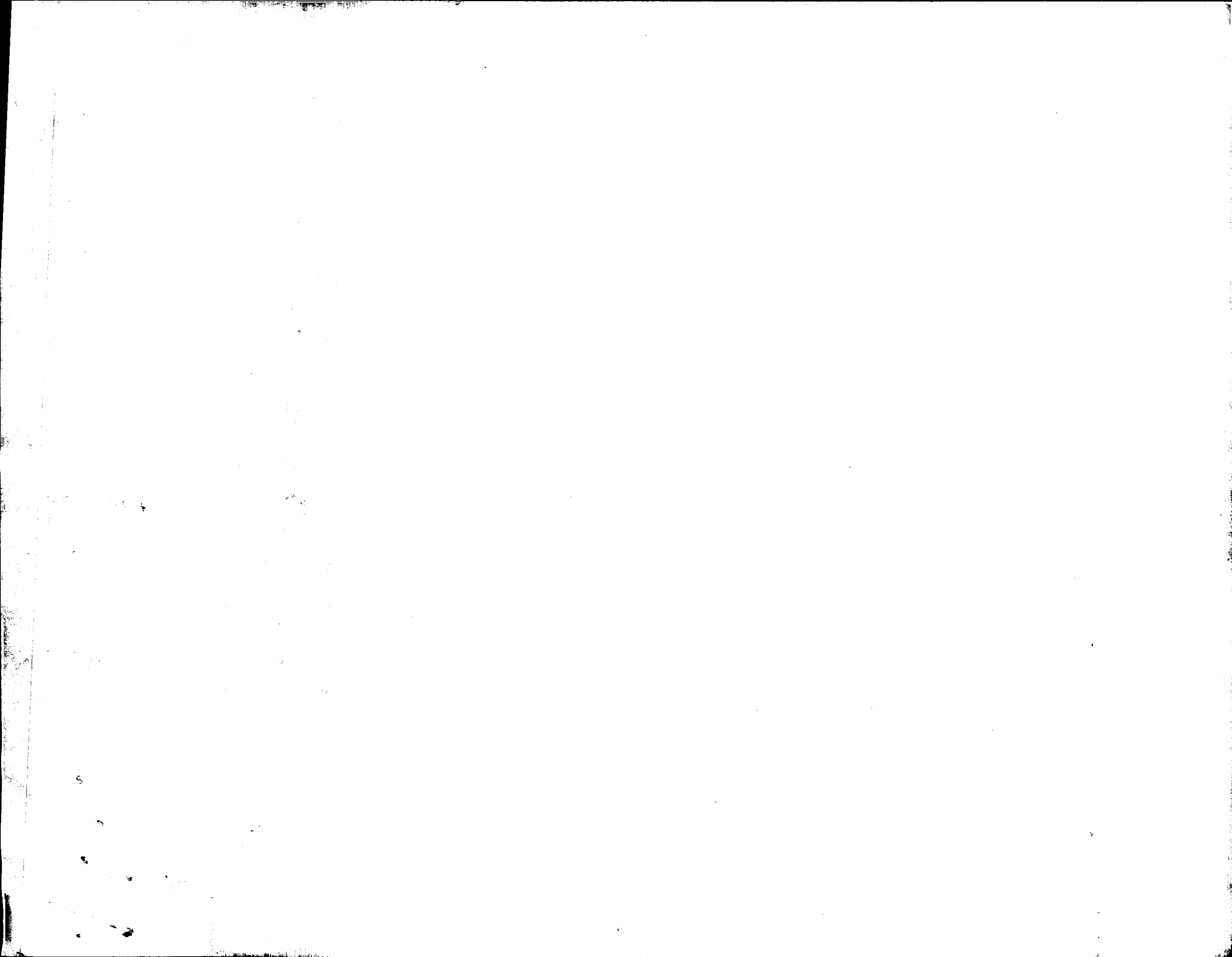
Required Qty: 5.00

Comments: IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise bom DD 10.03.18
verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2282-041 T Assembly		Manufactured	No			110	Each	36.0000	1	5		12/12/10	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		30							
				86910		4							
				91301		26							
				ST261		6							
				91669		6							
D2282-043 Saddle Assembly		Manufactured	No			110	Each	58.0000	1	5		12/12/10	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		58							
				74934		1							
				83272		7							
				92089		50							
5/16-18-015C SS Bolt 5/16-18 1.5" L		Purchased	No			110	Each	271.0000	3	15		JB	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST365		271							
				119343		77							
				120208		194							
D3015-3 Locknut		Manufactured	No			110	Each	378.0000	3	15		JB 12/12/07	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST023		378							
				78314		30							
				83565		51							
				91863		98							
				92381		199							

120208

92381



Picklist Print

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Work Order ID: 93955

Parent Item: D350-615-041

Start Date: 11/28/12

Required Date: 11/28/12

Parent Item Name: Ground Handling Wheel Modification

Start Qty: 5.00

Required Qty: 5.00

5/16WC Purchased No
SS Flat Washer 5/16 FW516S1

110 Each 342.0000

12 60 ✓ JB
123872

Location	Loc Qty	Loc Code
ST365	342	
120208	20	
120262	322	

7/16-14-050C Purchased No
SS Bolt 7/16 5" Long (92198A672)

110 Each 132.0000

1 5 ✓ JB

Location	Loc Qty	Loc Code
ST375	132	
117359	8	
120146	124	

D3015-5 Manufactured No
SS Nylock Nut 7/16

110 Each 89.0000

1 5 ✓ JB

Location	Loc Qty	Loc Code
ST023	89	
74906	89	

7/16WC Purchased No
SS Flat Washer 7/16

110 Each 400.0000

2 10 ✓ JB 12/12/07

Location	Loc Qty	Loc Code
ST364	400	
120508	400	

120508

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Shop Packet Print

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D2282-041 "T" ASSEMBLY

7/16-14-050C BOLT (1)
7/16-14NC LOCK NUT (1)
7/16WC WASHER (2)

5/16WC WASHER (REF)

EXISTING PUMP
BODY

D2282-043 SADDLE
ASSEMBLY

5/16-18-015C BOLT (1)
5/16-18NC LOCK NUT (1)
5/16WC WASHER (4)
(3 PLACES)

DESIGN	DW	DRAWN BY	KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	REV. B
CHECKED	DM	APPROVED	DW	DRAWING NO. D350-615	SHEET 2 OF 2
DATE	97.10.21	TITLE	GROUND HANDLING WHEEL MOD.	SCALE	NTS